

You may know us as the company who has been manufacturing quality books for more than a century. What you may not know is that eco-friendly practices and materials have been at our core for more than a decade.

Being environmental stewards has been a priority at Maple Press for many years. Being green has always made sense to us. We've been working with our vendors and local utilities over the years to not only reduce what we use, but also to recycle and reclaim materials along the way.

Incorporating this approach into our values of creating quality books at affordable prices, we have chosen eco-friendly business practices consistently throughout our history:

- One of the first U.S. manufacturers to test and use totally chlorine-free paper
- Paper program includes multiple types of recycled stock in many sheet and roll sizes
- Developer of the *THINK*Tech® printing system, a revolutionary process which virtually eliminates VOC emissions and significantly reduces energy usage

This list goes on and on, from case material selections in our stocking program to the stocks used in our jackets, papercovers and preprints. The list stretches all the way to our manufacturing processes and the operation of our facilities.

On the next page you'll see a partial listing of our *Green by Design* materials and partners. Let us know how we can help incorporate these selections into your publishing program.

Being green is easier than you may imagine. We can create books that meet your quality and price expectations *and* design a product that you and your customer base can feel good about buying.

MAPLE PRESS

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Green by Design PROGRAM OPTIONS

Binding Materials Paper **NATURAL: PAPER:** - 50/55# Natures (30% PCW) - Ecological Fibers 70/80# Rainbow (15% PCW) WHITE: **CLOTH:** - Arlington B, Kennett and Pearl Linen Cloths - Utopia II Gloss or Ivory Matte (10% PCW) (natural vegetable-based filler and water-based coatings and colorants) **BOARD: MAPLE PRESS** - 100% Recycled Green by Design **Eco-friendly Materials** Components and Processes **Processes Preprinted Cases:** - 100# Sterling Ultra C2S (10% PCW) - Award-winning THINKTech® printing process with ultra-low VOCs, needing no energy to cure **JACKETS:** - Robust scrap and plant-wide recycling program - 100# Sterling Ultra C2S (10% PCW) - Energy-efficient HID lighting, specialized motors and other energy-efficient equipment features **CARTONS:** - Binding materials selected for their effectiveness - Cartons contain 45% recycled fiber as well as environmental and workplace impact

